

TGS 203 - Carbon Monoxide Sensor Specifications

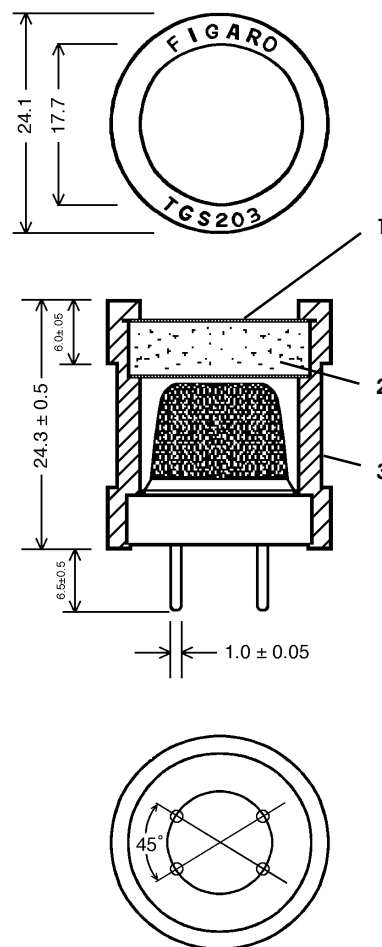
1. Structure and Dimensions

Please refer to the technical drawing shown in Figure 1. Specifications for component parts subject to Table I below.

2. Materials

Part numbers are as indicated in the technical drawing of Figure 1.

| # | Part | Material |
|---|---------------------------|--|
| 1 | Stainless Steel Gauze | Stainless Steel SUS 304 (60 mesh) |
| 2 | Activated Charcoal Filter | 20 ~ 40-mesh |
| 3 | Cover | Polyamide resin reinforced with glass fiber |
| 4 | Sensor Element | Metal oxide semiconductor |
| 5 | Flame-Proof Cover | Double layer of 100-mesh stainless steel gauze SUS 316 |
| 6 | Coil | Paladium-Iridium alloy wire Diameter: 0.09mm |
| 7 | Base | Polyethylene terephthalate reinforced with glass fiber |
| 8 | Ring | Nickel plated brass ring |
| 9 | Pin | Nickel |



3. Explosion Proof

A spark inside the cover cannot ignite a gas leak out-side of the cover.

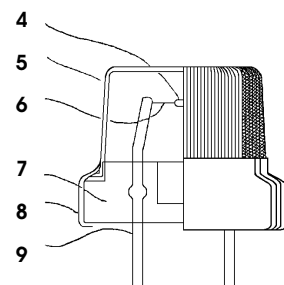
4. Mechanical Strength

Connecting Strength

Using applied pressure, a ring is affixed to the base for the purpose of holding the flame proof cover in a fixed position.

Withdrawal Force

The pins can withstand a withdrawal force of more than 5 kgs applied in the direction of the pins.



Cross section of internal sensing element

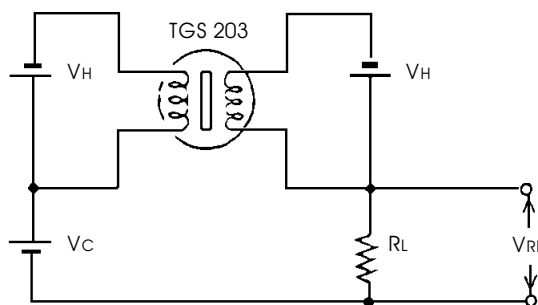
Figure 1

5. Sensitivity Characteristics

| Item | Symbol | Condition | Specification |
|-----------------------------------|-----------|---|----------------------------|
| Sensor Resistance | R_s | CO at 100ppm | 1k Ω ~ 15k Ω |
| Change Ratio of Sensor Resistance | R_s/R_o | $\frac{R_s \text{ (H}_2 \text{ at 1000ppm)}}{R_s \text{ (CO at 100ppm)}}$ | > 1.0 |
| Sensor Resistance Gradient | α | $\frac{\log (R_s \text{ in } 100\text{ppm CO}/R_s \text{ in } 300\text{ppm CO})}{\log (100\text{ppm CO}/300\text{ppm CO})}$ | -1.50 ~ -0.73 |

6. Standard Test Conditions

The TGS-203 complies with the above listed electrical characteristics when the sensor is tested using the circuit illustrated at the right and under the standard conditions set forth in the table below. V_{RL} shall be measured during the final 0.5 seconds of the low heater voltage period. The sensing unit shall be evaluated in the basic measuring circuit under the reference atmosphere immediately after a minimum of 96 hours of pre-heating.



Basic Measuring Circuit

V_C - Circuit voltage R_L - Load resistance
 V_{RL} - Output voltage V_H - Heater voltage

NOTE: Test gas must have greater than 99.9% purity under ambient conditions of 20°C and 1 atm.

| Item | Symbol | Rated Value | Remarks |
|----------------------|--------|--|---|
| Circuit Voltage | V_C | 5.0V \pm 1% | DC |
| Heater | V_H | $V_{HH} = 0.8V \pm 3\%$ for 60 \pm 1 sec. $V_{HL} = 0.25V \pm 3\%$ for 90 \pm 1 sec. | Must apply alternately for duration specified |
| | I_H | $I_{HH} = 369mA \pm 3\%$ for 60 \pm 1 sec. $I_{HL} = 133mA \pm 3\%$ for 90 \pm 1 sec. | |
| Load Resistance | R_L | 4K Ω \pm 1% | |
| Reference Atmosphere | | 20°C \pm 2°C, 65% \pm 5% RH | Test chamber must have > 1 liter capacity |

Sensor Resistance (R_s) is calculated by the following formula:

$$R_s = \frac{V_C - V_{RL}}{V_{RL}} \times R_L$$

Power dissipation across sensor electrodes (P_s) is calculated by the following formula:

$$P_s = \frac{(V_C - V_{RL})^2}{R_s}$$

For information on warranty, please refer to Standard Terms and Conditions of Sale of Figaro USA Inc.

REV: 9/99

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